

SUSHI ROLL MACHINE WITH CONTINUOUS SYSTEM (TSM-900RS-CK1)

Instruction Manual



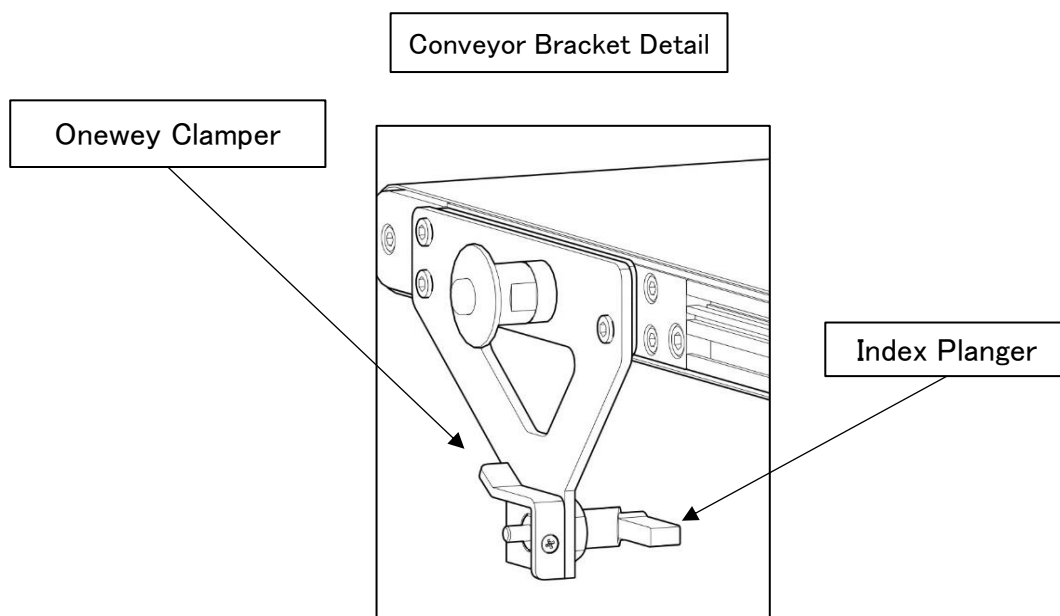
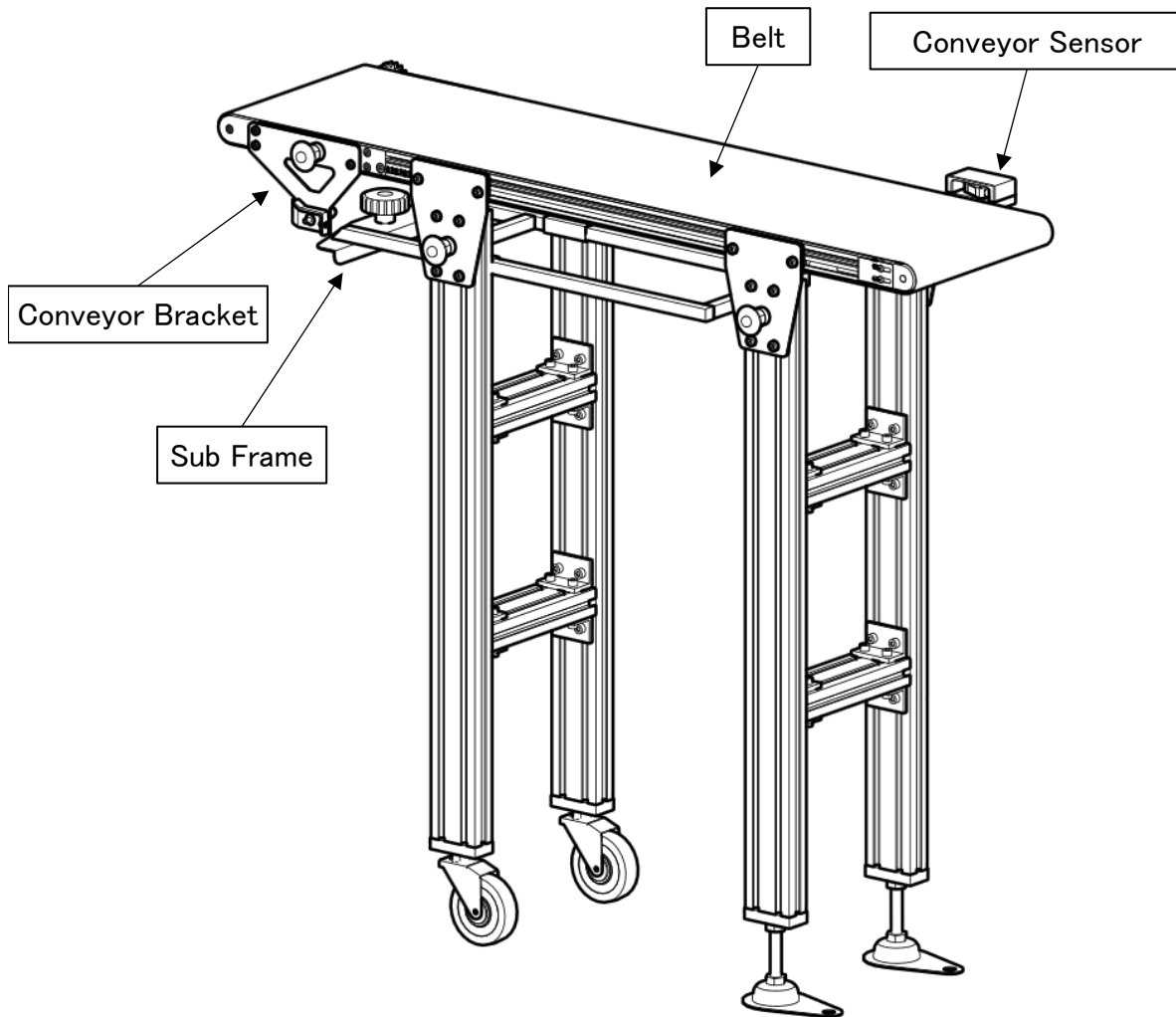
For correct and safe use of the machine,
read this instruction manual carefully before use.

Model/Type	Belt Conveyor Unit for TSM-900RS-CK1
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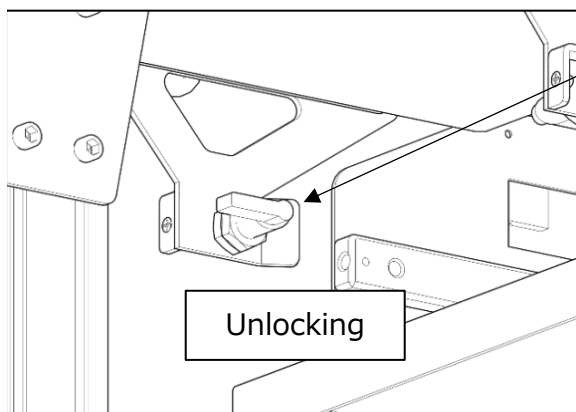
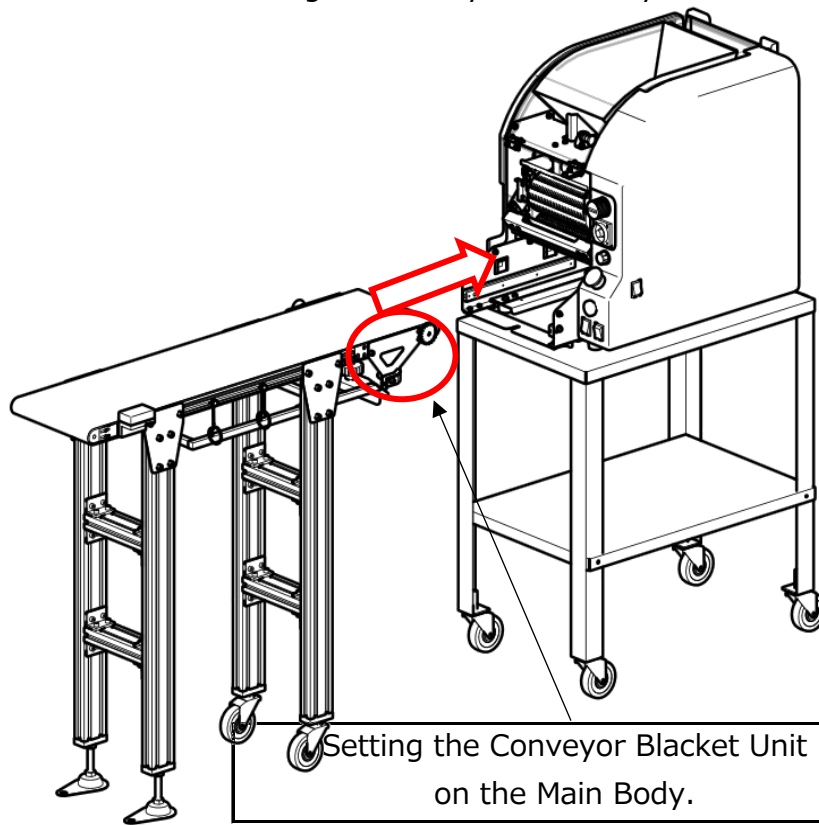
up date 2018/7/19

Parts Names

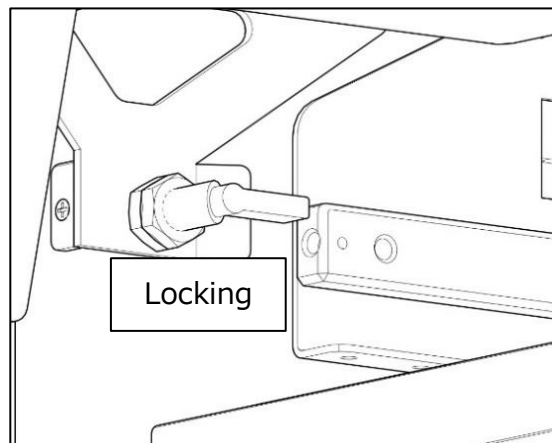


Conveyor Unit Setting 4-1

Conecting main body and conveyor

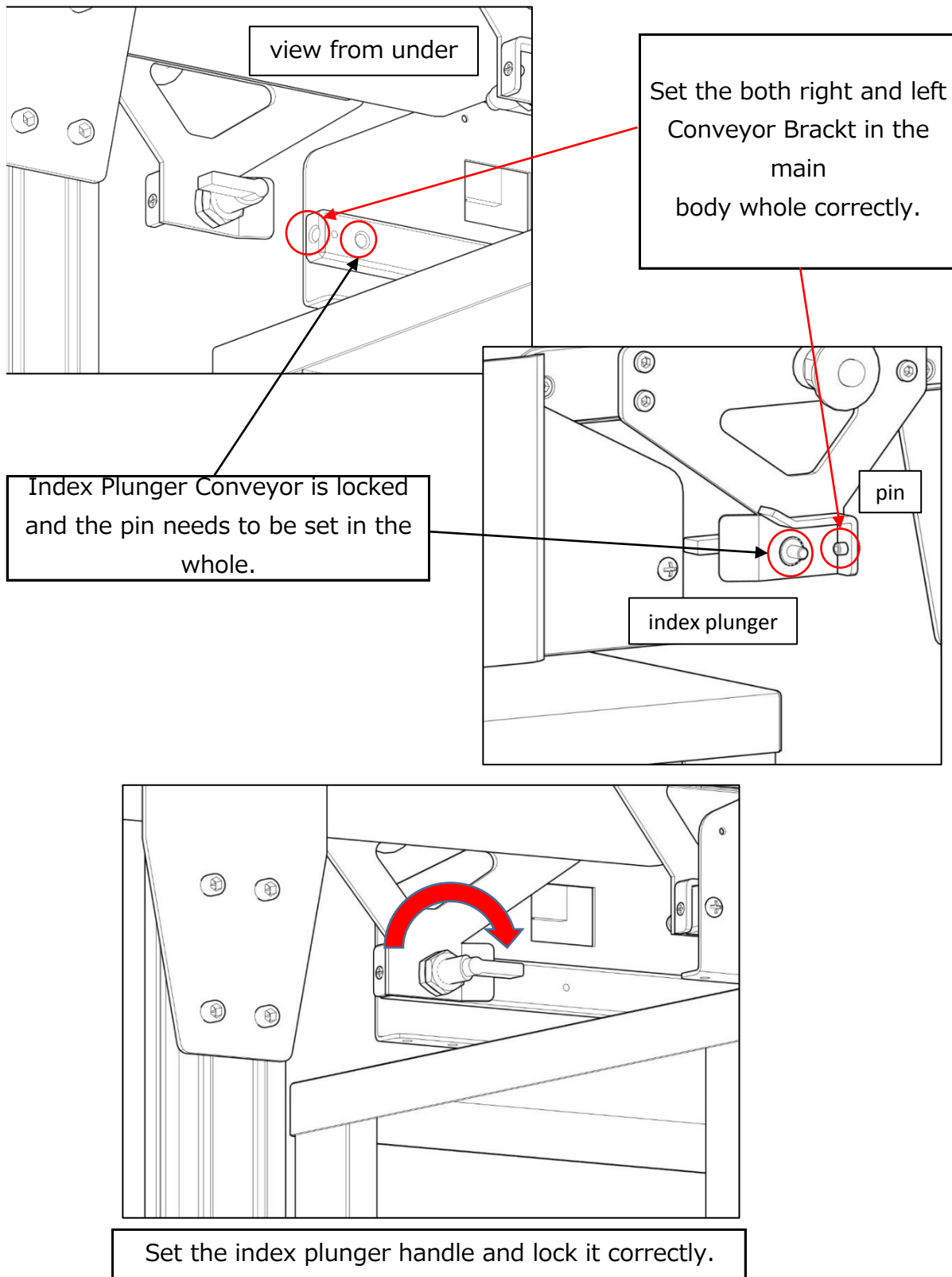


For setting the Belt Conveyor unit,
unlock the Index plunger.



ATTN: Switch off the main body when you do this work

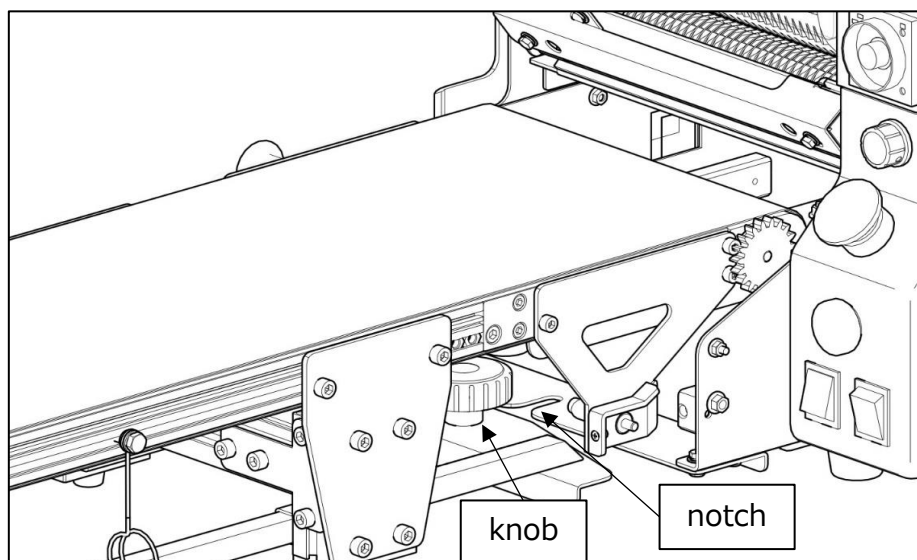
Conveyor Unit Setting 4-2



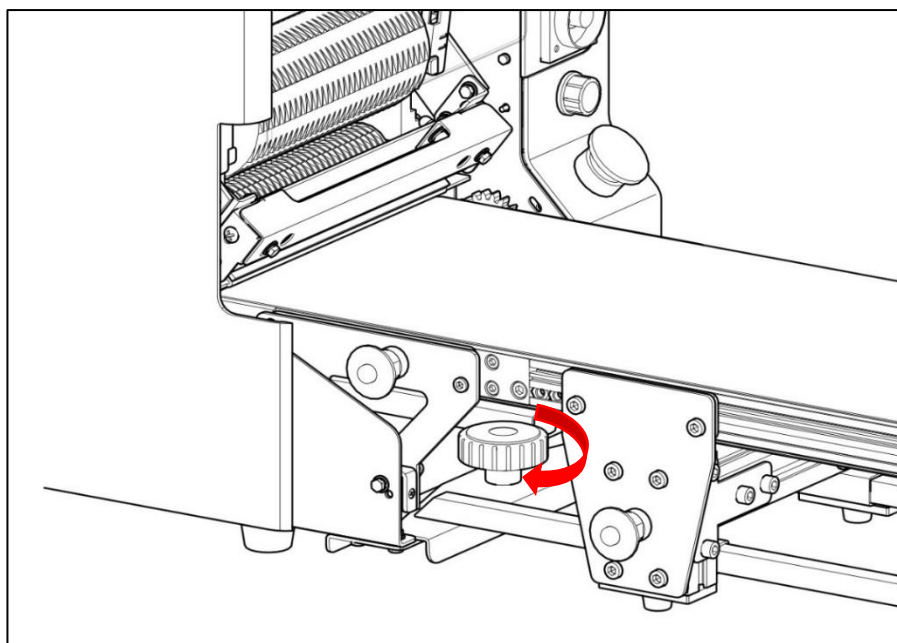
ATTN: Switch off the main body when you do this work

Conveyor Unit Setting 4-3

Setting sub flame



Set the notch of sub flame under the nob.
※loosen the nob when you take this action.



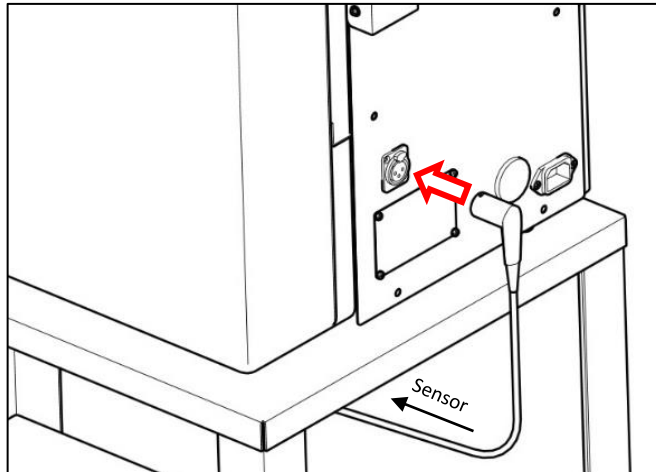
when the notch is set correctly, tighten
the nob completely.

ATTN: Switch off the main body when you do this work

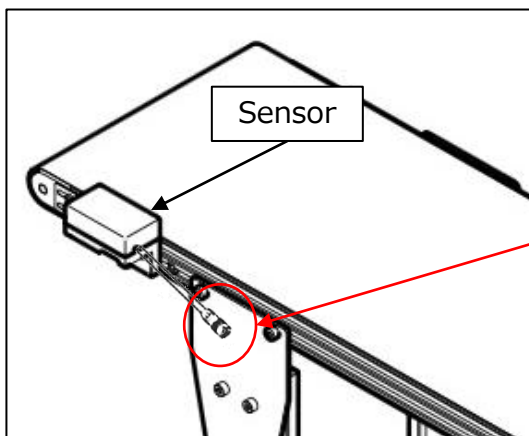
Conveyor Unit Setting 4-4

setting conveyor sensor cable

Set the sensor cable on the back side of the main body.

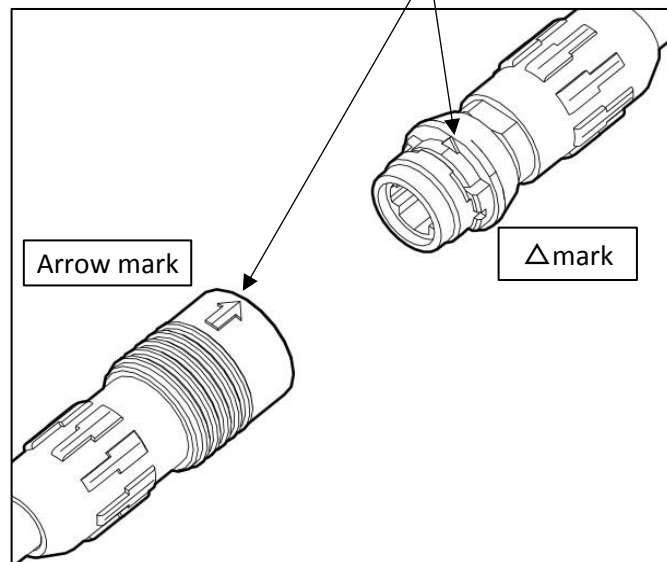
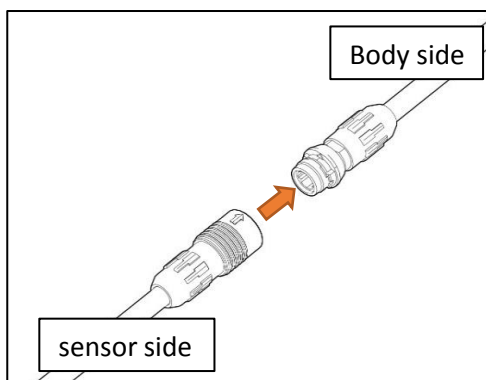


Set the cable for sensor.



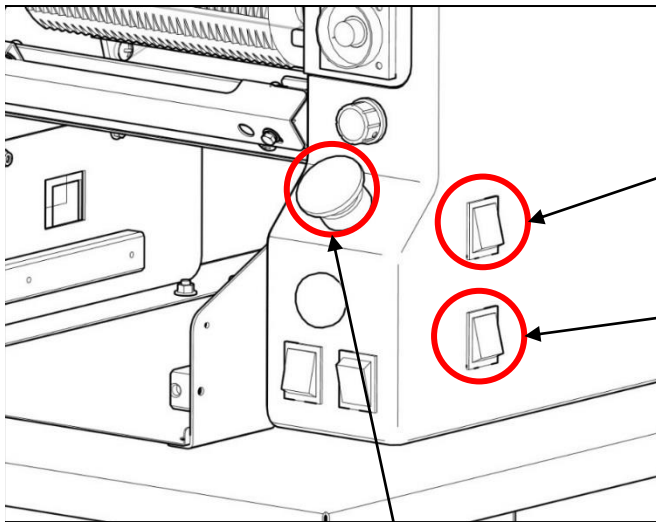
Connect the both cable from the sensor and main body.

Arrow and Δ mark need to get connencted correctly.



ATTN: Switch off the main body when you do this work

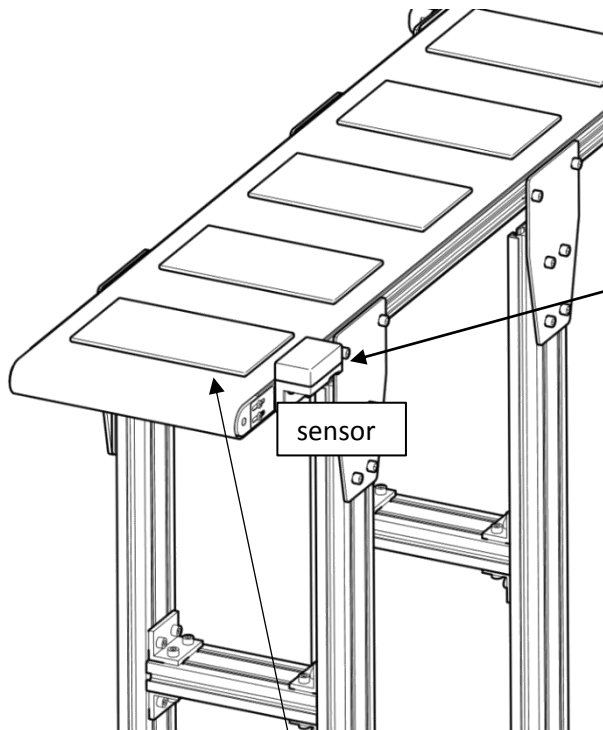
Operating Conveyor Unit



1, Switch on the main switch.

2, Set and turn on the switch, conveyor mode.

3, When you press start button, continuous mode will start.



4, Rice sheets will be made on the belt conveyor.

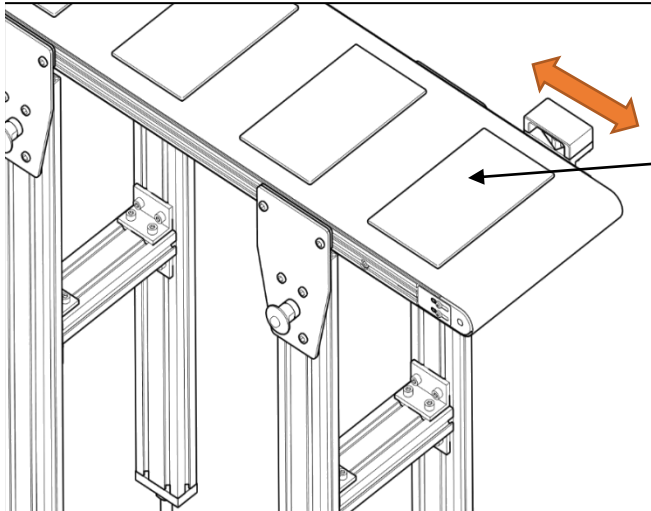
5, Sensor will indicate rice sheets and it makes conveyor pause.

※If the sensor dose not indicate the rice sheet, the sensor position needs to be set correctly.(refer the page 7)

6, When you take the rice sheet out of conveyor will start automatically.

Adjusting Sensor Position

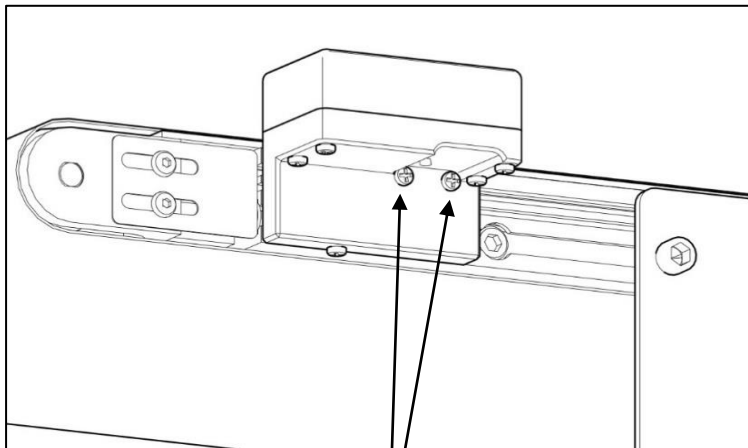
If the sensor dose not indicate the rice sheet,
the sensor position needs to be set correctly.



Set the sensor for indicating rice sheets position correctly.

Find the correct position by setting and adjusting sensor gently on the belt conveyor.

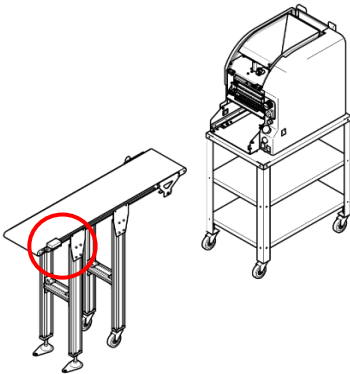
Loosen the screws for adjusting the sensor position.



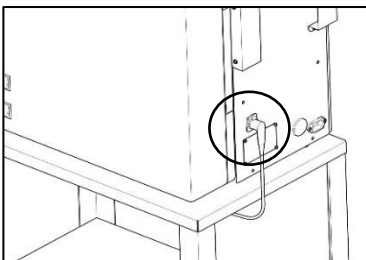
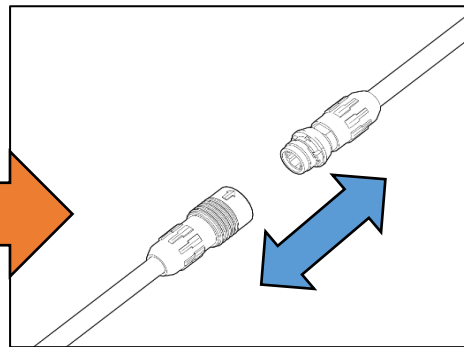
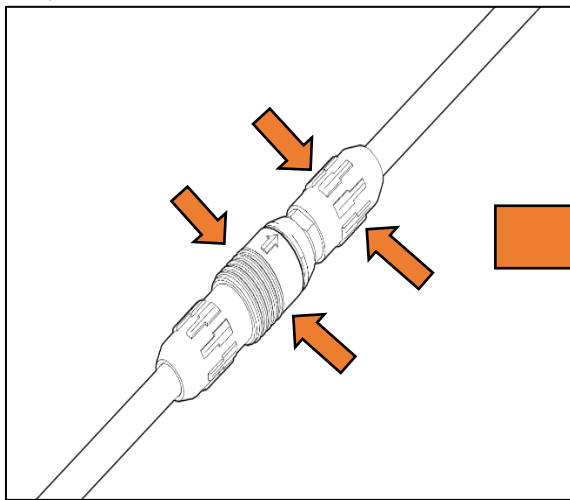
Loosen the position adjusting screws the screws and after adjusting,tighten the screws.

Removing the conveyor unit 2-1

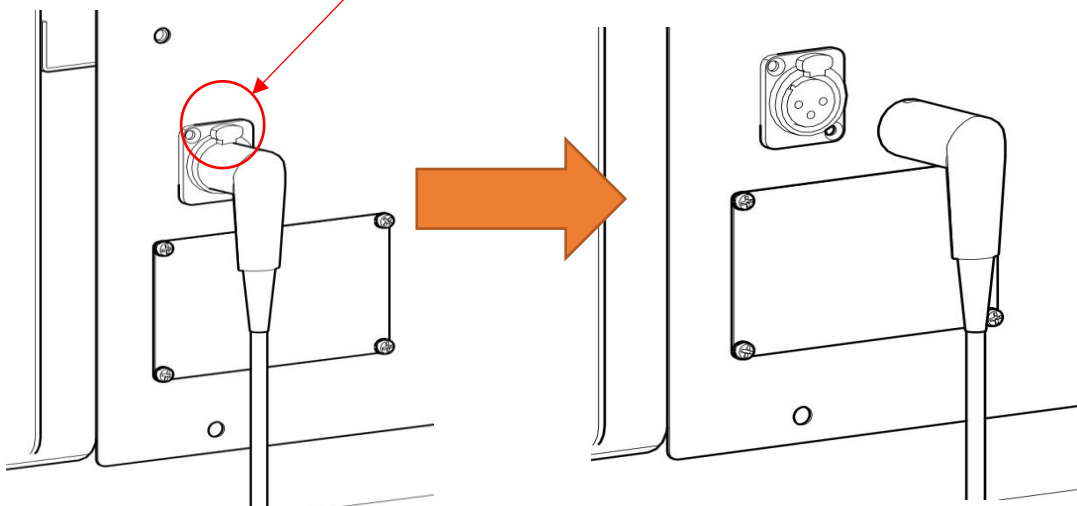
Removing the sensor cable



Grasp the connection gently



Press the "PUSH" mark and remove the L shape connector.

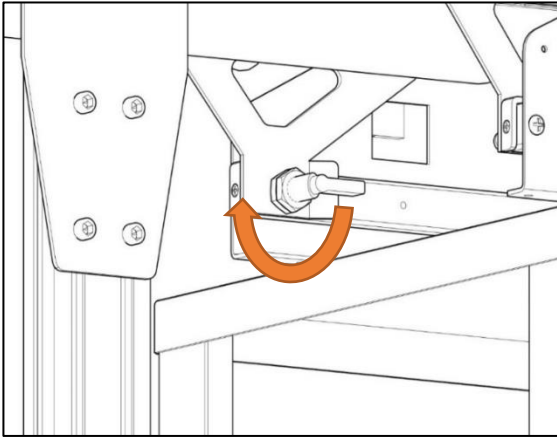


ATTN: Switch off the main body when you do this work

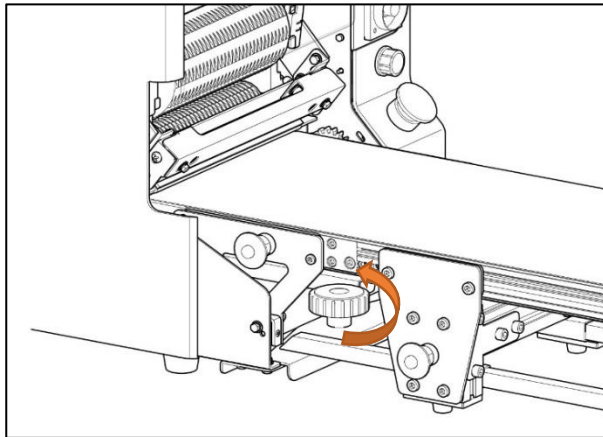
Removing the Conveyor Unit 2-2

Removing the Conveyor Unit from main body.

Unlock the both right and left stoppers.

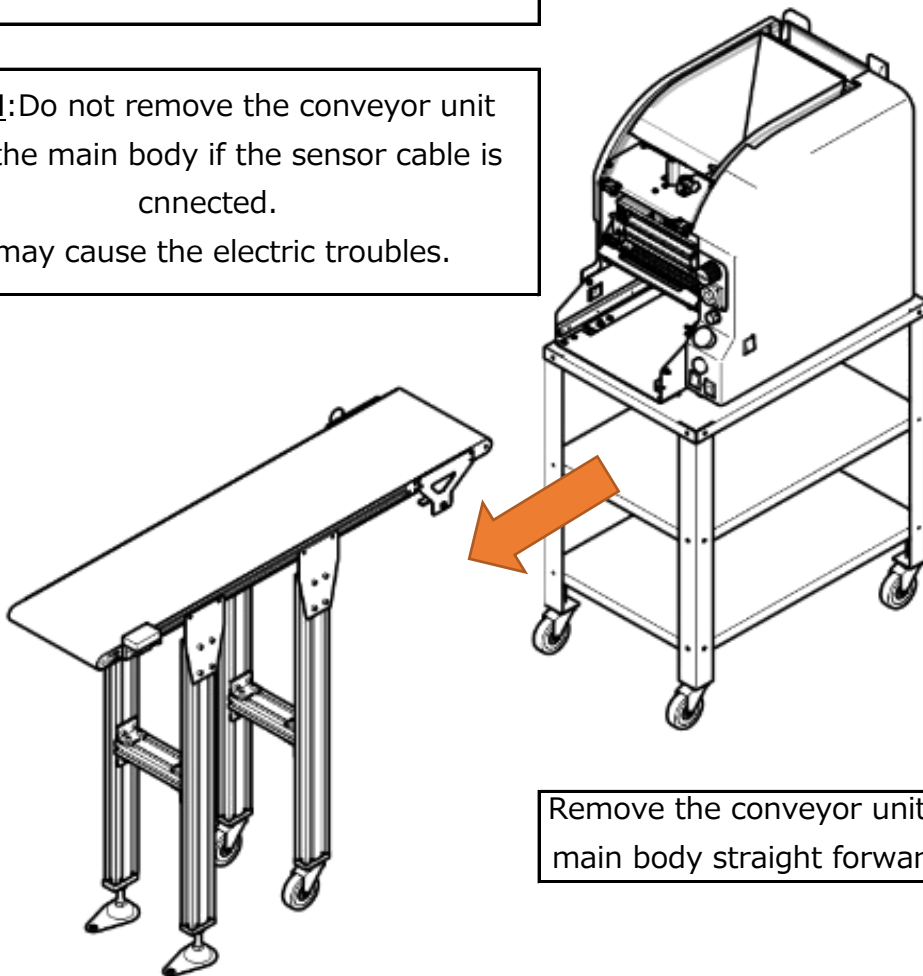


loosen the nob.



Make sure the sensor cable is removed and the stoppers are unlocked.

ATTN: Do not remove the conveyor unit from the main body if the sensor cable is connected.
it may cause the electric troubles.

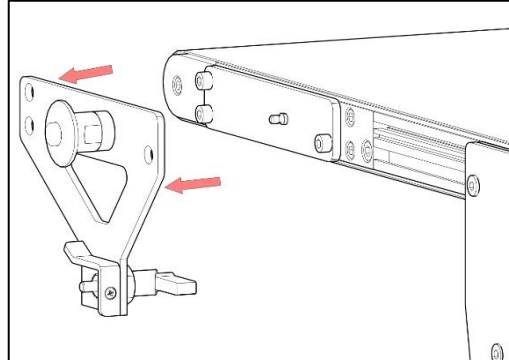
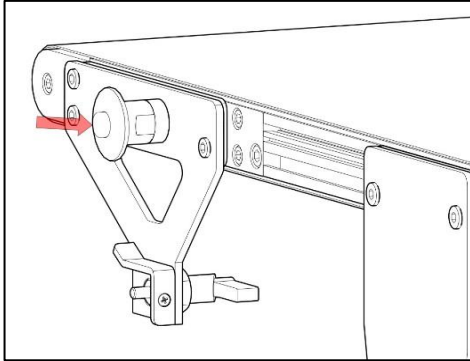


Remove the conveyor unit from the main body straight forward gentry.

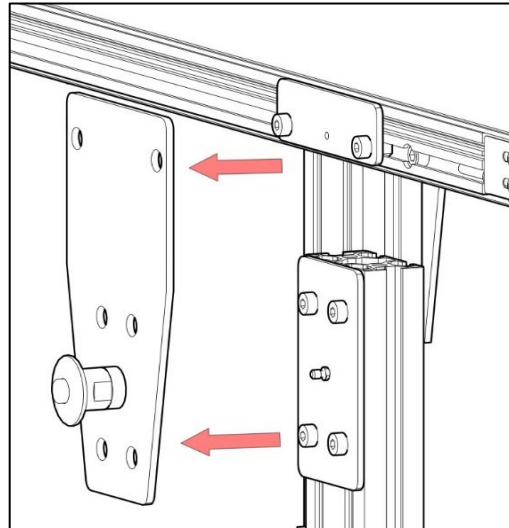
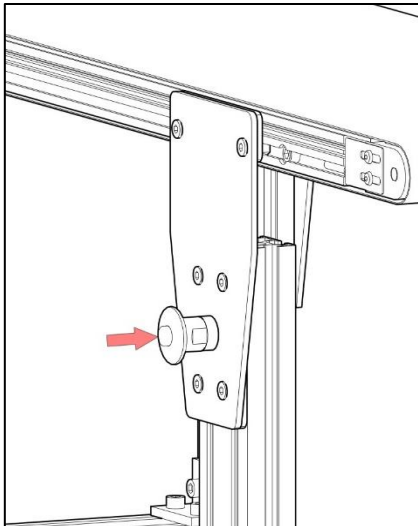
ATTN: Switch off the main body when you do this work

Removing the Conveyor Belt

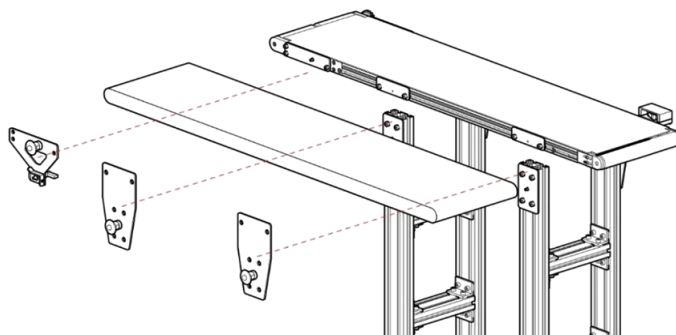
Remove the left side conveyor bracket.



Press the oneway clamber button and remove the conveyor bracket.



Remove the conveyor belt from the conveyor unit gently.

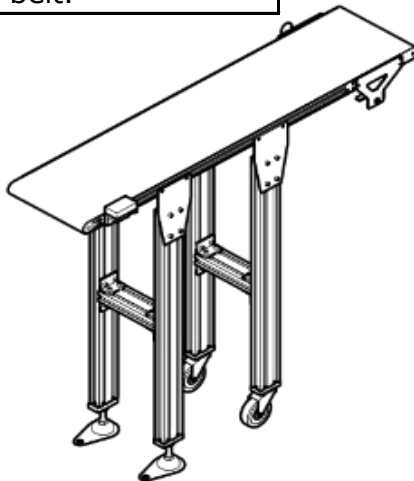
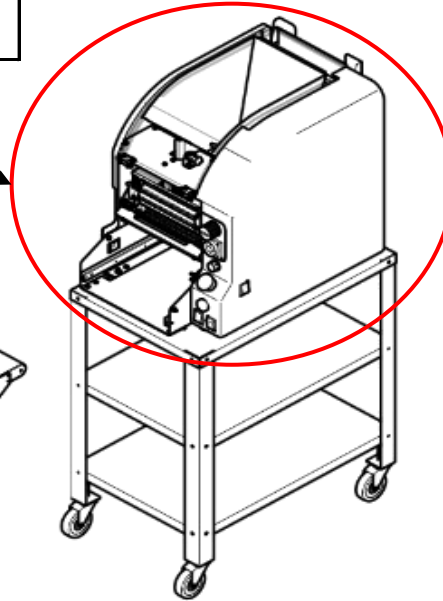


ATTN: Switch off the main body when you do this work

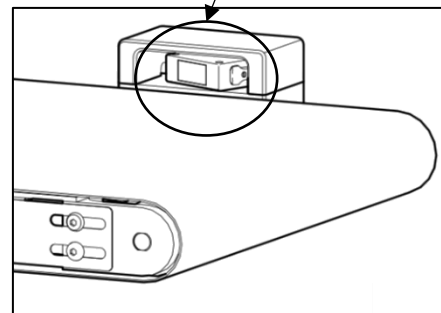
Cleaning Conveyor Unit

Refer the TSM-900RSR instruction manual for cleaning main body.

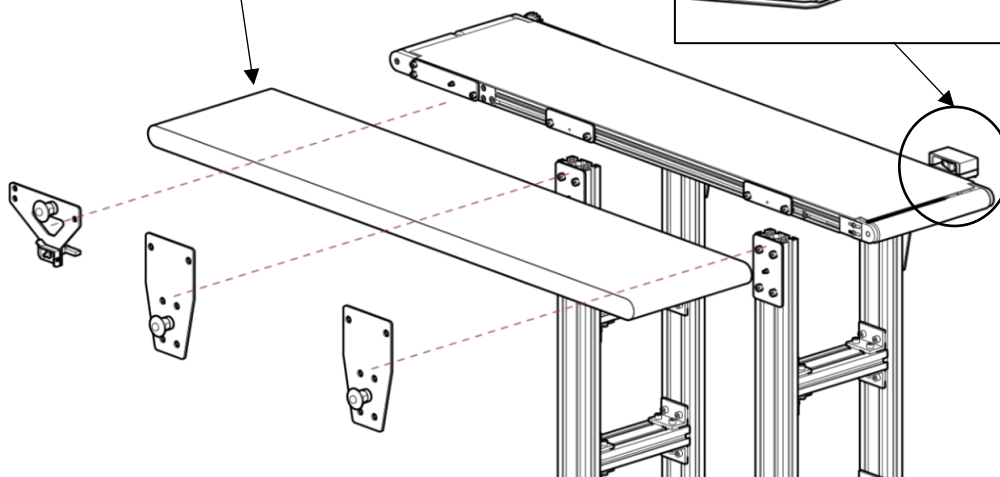
Do not pour the water directly on the Conveyor Unit. Use the wet cloth and wipe off the surface of the belt.



Clean the sensor lens gently.

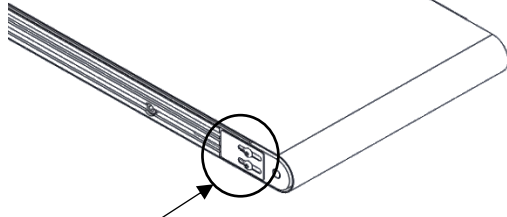


Remove the belt and clean it.



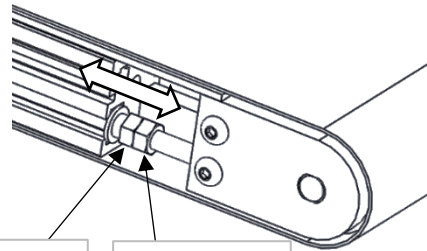
Adjustment of the belt tenssion

Remove the cover from the belt unit base on the



Unscrew two screws and remove the cover.

Loosen the lock nut and then adjust the adjusting nut.

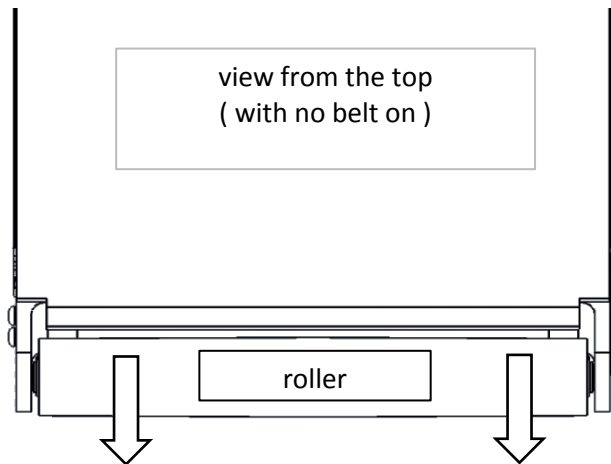


Adjustment nut

Lock nut

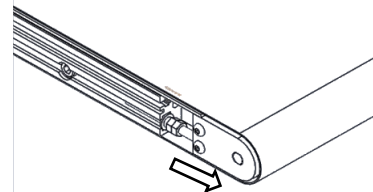
If the belt is adling

view from the top
(with no belt on)



roller

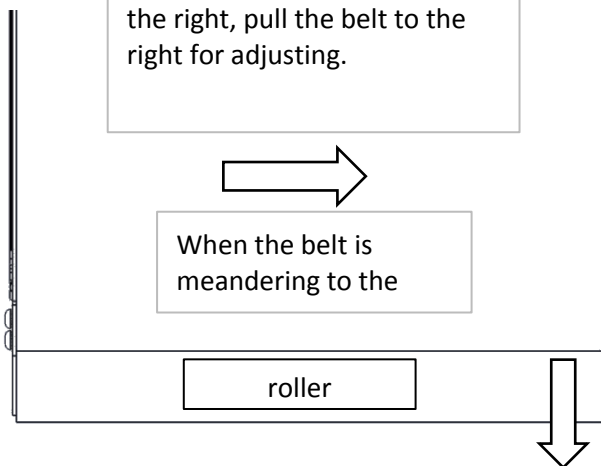
Tighten the nut and pull out the belt.



Pull the belt out to the right and left

If the belt is meandering

eg: If the belt is meandering to the right, pull the belt to the right for adjusting.



When the belt is meandering to the

roller

Adjust the right side of the roller and put more tenssion to the right side

Tighten the lock nut after adjusting the belt.